

Hydrotech® HydroSeal Primer-Deck



BUILDING TRUST



formerly known as HydroSeal Primer-Deck

GENERAL DESCRIPTION

HydroSeal Primer-Deck is a high performance, poly methyl-methacrylate (PMMA), two-component, rapid curing, rigid resin primer.

BASIC USE

HydroSeal Primer-Deck is used as a primer for HydroSeal Deck resin applied over concrete, masonry, wood, and asphalt and other substrates as recommended.

APPLICATION

- The product can be applied at substrate and ambient temperatures between 37°F (3°C) and 95°F (35°C). The temperature of the substrate must also be at least 5 degrees above the dew point temperature.
- All substrates must be clean, dry, free of oil, grease, curing compounds, release agents, laitance, gross irregularities, loose, unsound or foreign material such as moss, algae growth, dirt, ice, snow, water or any other condition that would be detrimental to adhesion of resin to the substrate.
- Thoroughly mix the entire drum of resin for 2-3 minutes before each use, before adding catalyst, and prior to pouring off resin into a second container (i.e., plastic paint bucket) if batch mixing.
- Catalyze only the amount of material that can be used within 10-15 minutes.
- Add pre-measured catalyst to the resin component, stir for 2-minutes using a slow-speed mechanical agitator or stirring stick and apply to substrate.
- The amount of catalyst added is based on the weight of the resin used and the anticipated ambient conditions.

catalyst required per 1-kg of resin used					
6% Catalyst 37°F to 41°F		4% Catalyst 41°F to 77°F		2% Catalyst 77°F to 95°F	
(3°C to 10°C)		(10°C to 20°C)		(20°C to 35°C)	
g	kg	g	kg	g	kg
60	.06	40	.04	20	.02

Tip: Each scoop provided with the HydroSeal Catalyst is equal to roughly 0.01 kg. i.e., 2% catalyst for each 1 kg of resin = 2 scoops of catalyst powder; 4% catalyst for each 1 kg resin = 4 scoops of catalyst powder, etc.

- Pot life and working times noted below are approximate @ 68°F (20°C), provided as a guideline, and may vary. Actual set and cure times should be established in the field based on actual field conditions.
 - Pot Life: approx. 10 – 15 minutes
 - Rainproof: approx. 30 minutes
 - Next Coat: approx. 30 minutes
 - Fully Cured: approx. 3 hours
- After mixing, apply resin to clean and prepared substrate at the required consumption using approved rollers or brushes. The resin should be spread evenly onto the surface.
- The clean and fully cured primer can be coated after a minimum of approximately 30-45 minutes up to a maximum of 6-months. If the surface of the primer becomes dirty or contaminated or left exposed to the elements for more than 12-hours, thoroughly clean the in-place and cured primer with HydroSeal Activator. The Activator should be allowed a minimum of 20-minutes evaporation time after application, and over-coated within 60-minutes of application.

PACKAGING/SIZES/COVERAGE

HydroSeal Primer-Deck is supplied in 10-kg re-sealable drums with locking rings. Always store in cool and dry location. Do not store in direct sunlight or in temperatures below 32°F (0°C) or above 77°F (25°C). Approximate shelf life is 12-months when left sealed, unmixed and with proper storage.

On smooth surfaces, each 10 kg unit will cover approximately 269 sqft (25 sqm). Yields will vary depending upon system selected and the smoothness and absorbency of substrate.

Approximate coverage rates:

- Smooth substrates: 0.037 kg/sf (0.40 kg/m²)
- Fine grained substrates: 0.046 kg/sf (0.50 kg/m²)
- Rough substrates: 0.074 kg/sf (0.80 kg/m²)

PRECAUTIONS

Keep away from open fire, flame or any ignition source. Vapors may form explosive mixture with air. Avoid skin and eye contact with this material. Avoid breathing fumes. Do not eat, drink or smoke in area of application. Refer to product Material Safety Data Sheet (MSDS) for additional information pertaining to this product and prior to use or handling.

Workers should wear appropriate clothing to protect from accidental skin contact. When mixing or applying this product workers must use butyl rubber or nitrile gloves. Safety glasses with side shields are required for eye protection. In enclosed spaces, use local exhaust ventilation to maintain worker exposure below TLV. If the airborne concentration poses a health hazard, become irritating or exceeds recommended limits, use a NIOSH approved respirator in accordance with OSHA Respirator Protection requirements under 29 CFR 1910.134. The specific type of respirator will depend on the airborne concentrations. A filtering face piece or dusk mask is not acceptable for use with this product if TLV filtering levels have been exceeded.

Catalyzed and cured resin may be disposed of in standard landfills. Uncured resin is considered a hazardous material and must be handled as such, in accordance with local, state and federal regulations.

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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