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SECTION 1. IDENTIFICATION

| Product name | : | Hydrotech [®] HydroSeal Metal Primer |
|---|---|--|
| Company name | : | Sika Corporation |
| | | 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com |
| Telephone | : | (201) 933-8800 |
| Telefax | : | (201) 804-1076 |
| E-mail address | : | ehs@sika-corp.com |
| Emergency telephone | : | CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887 |
| Recommended use of the chemical and restrictions on use | : | For further information, refer to product data sheet. |

SECTION 2. HAZARDS IDENTIFICATION

| GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200) | | |
|---|---|---|
| Flammable liquids | : | Category 2 |
| Eye irritation | : | Category 2A |
| Specific target organ toxicity - single exposure | : | Category 3 (Central nervous system) |
| GHS label elements Hazard pictograms | : | |
| Signal Word | : | Danger |
| Hazard Statements | : | H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. |



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| Precautionary Statements | Prevention: |
| | P210 Keep away from heat/ sparks/ open flames/ hot surfaces. |
| | No smoking. |
| | P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. |
| | P241 Use explosion-proof electrical/ ventilating/ lighting/ equip- |
| | ment. |
| | P242 Use only non-sparking tools. |
| | P243 Take precautionary measures against static discharge. P261 Avoid breathing mist or vapors. |
| | P264 Wash skin thoroughly after handling. |
| | P271 Use only outdoors or in a well-ventilated area. |
| | P280 Wear protective gloves/ protective clothing/ eye protection/ |
| | face protection. |
| | Response: |
| | P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately |
| | all contaminated clothing. Rinse skin with water/ shower. |
| | P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ |
| | doctor if you feel unwell. |
| | P305 + P351 + P338 IF IN EYES: Rinse cautiously with water |
| | for several minutes. Remove contact lenses, if present and easy |
| | to do. Continue rinsing. P337 + P313 If eye irritation persists: Get medical advice/ atten- |
| | tion. |
| | P370 + P378 In case of fire: Use dry sand, dry chemical or alco- |
| | hol-resistant foam to extinguish. |
| | Storage: |
| | P403 + P233 Store in a well-ventilated place. Keep container |
| | tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. |
| | P405 Store locked up. |
| | Disposal: |
| | P501 Dispose of contents/ container to an approved waste dis- |
| | posal plant. |
| | |
| Additional Labeling | |

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

| Chemical name | CAS-No. | Classification | Concentra- tion (% w/w) |
|---------------------------------|----------|--|----------------------------|
| ethyl acetate | 141-78-6 | Flam. Liq. 2; H225 Eye Irrit. 2A; H319 STOT SE 3; H336 | >= 20 - < 30 |
| 2-methoxy-1-methylethyl acetate | 108-65-6 | Flam. Liq. 3; H226 STOT SE 3; H336 | >= 20 - < 30 |

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

| General advice : | Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance. |
|---|--|
| If inhaled : | Move to fresh air. Consult a physician after significant exposure. |
| In case of skin contact : | Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician. |
| In case of eye contact : | Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. |
| If swallowed : | Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. |
| Most important symptoms : and effects, both acute and delayed | Causes serious eye irritation. May cause drowsiness or dizziness. irritant effects Respiratory disorder Excessive lachrymation Loss of balance Vertigo |
| Notes to physician : | Treat symptomatically. |



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SECTION 5. FIRE-FIGHTING MEASURES

| Suitable extinguishing media | : | Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical |
|--|---|---|
| Unsuitable extinguishing me- dia | : | Water |
| Further information | : | Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : | In the event of fire, wear self-contained breathing apparatus. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protec- tive equipment and emer- gency procedures | : | Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentra- tions. Vapors can accumulate in low areas. |
|---|---|---|
| Environmental precautions | : | Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages can- not be contained. |
| Methods and materials for containment and cleaning up | : | Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

SECTION 7. HANDLING AND STORAGE

| Advice on protection against fire and explosion | : | Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic dis- charges. |
|---|---|--|
| Advice on safe handling | : | Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. |



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| | For personal protection see section 8. Smoking, eating and drinking should be prohibited in the appli- cation area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage : | Store in original container. Store in cool place. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations. |
| Materials to avoid : | Explosives Oxidizing agents Poisonous gases Poisonous liquids |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type | Control parame- | Basis |
|---------------|----------|--------------|--------------------|----------|
| | | (Form of ex- | ters / Permissible | |
| | | posure) | concentration | |
| ethyl acetate | 141-78-6 | TWA | 400 ppm | OSHA Z-1 |
| | | | 1,400 mg/m3 | |
| | | TWA | 400 ppm | OSHA P0 |
| | | | 1,400 mg/m3 | |

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment



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| Respiratory protection | Use a properly fitted NIOSH approved air-purifying respirator complying with an approved standard if sessment indicates this is necessary. | |
| | The filter class for the respirator must be suitable imum expected contaminant concentration (gas/va sol/particulates) that may arise when handling the this concentration is exceeded, self-contained bre paratus must be used. | apor/aero- product. If |
| Hand protection | Chemical-resistant, impervious gloves complying proved standard should be worn at all times when chemical products if a risk assessment indicates t essary. | handling |
| Eye protection | Safety eyewear complying with an approved stand be used when a risk assessment indicates this is | |
| Skin and body protection | Choose body protection in relation to its type, to the tration and amount of dangerous substances, and cific work-place. | |
| Hygiene measures | Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after the product. Remove respiratory and skin/eye protection only a have been cleared from the area. Remove contaminated clothing and protective equ fore entering eating areas. | after vapors |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance | : | liquid |
|-----------------------------|---|--|
| Color | : | No data available |
| Odor | : | fruity |
| Odor Threshold | : | No data available |
| рН | : | not determined |
| | : | not determined |
| Boiling point/boiling range | : | ca. 171 °F / 77 °C |
| Flash point | : | ca. 41 °F / 5 °C (Method: closed cup) |
| Evaporation rate | : | No data available |
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| | |

| Flammability (solid, gas) | : | No data available |
|---|---|--------------------------------|
| Upper explosion limit / Upper flammability limit | : | 10.8 %(V) |
| Lower explosion limit / Lower flammability limit | : | 1.5 %(V) |
| Vapor pressure | : | 99.9915 hpa |
| Relative vapor density | : | No data available |
| Density | : | ca. 1.51 g/cm3 (68 °F / 20 °C) |
| Solubility(ies) Water solubility | : | soluble |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-oc- tanol/water | : | No data available |
| Autoignition temperature | : | 333 °C |
| Decomposition temperature | : | No data available |
| Viscosity | | |
| Viscosity, dynamic | : | No data available |
| Viscosity, kinematic | : | Not applicable |
| Explosive properties | : | No data available |
| Oxidizing properties | : | No data available |
| Volatile organic compounds (VOC) content | : | 546 g/l |

SECTION 10. STABILITY AND REACTIVITY

| Reactivity | : | No dangerous reaction known under conditions of normal use. |
|---|---|---|
| Chemical stability | : | The product is chemically stable. |
| Possibility of hazardous reac- tions | : | Stable under recommended storage conditions. Vapors may form explosive mixture with air. |
| Conditions to avoid | : | Heat, flames and sparks. |
| Incompatible materials | : | No data available |



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Hazardous decomposition : No decomposition if stored and applied as directed. products

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

| Com | pone | nts: |
|-----|------|------|
| | | |

| ethyl acetate: | | | | |
|--|--------------------|-----|--|-----|
| Acute oral toxic | city | : | LD50 Oral (Rat): > 5,000 mg/kg | |
| Acute inhalatio | n toxicity | : | LC50 (Rat): ca. 1,600 mg/l Exposure time: 4 h Test atmosphere: vapor | |
| Acute dermal t | oxicity | : | LD50 Dermal (Rabbit): > 5,000 mg | /kg |
| 2-methoxy-1-m | nethylethyl aceta | ate | 9: | |
| Acute oral toxic | city | : | LD50 Oral (Rat): > 5,000 mg/kg | |
| Acute dermal t | oxicity | : | LD50 Dermal (Rabbit): > 5,000 mg | /kg |
| Skin corrosion | /irritation | | | |
| Not classified d | ue to lack of data | a. | | |
| - | amage/eye irritat | tic | n | |
| Causes serious | - | | | |
| Respiratory or | skin sensitizati | or | ו | |
| Skin sensitizat | | | | |
| Not classified due to lack of data. | | | | |
| Respiratory sensitization | | | | |
| Not classified due to lack of data. | | | | |
| Germ cell mutagenicity Not classified due to lack of data. | | | | |
| Carcinogenicity | | | | |
| Not classified due to lack of data.IARCGroup 2B: Possibly carcinogenic to humansTitanium dioxide (> 10 μm)13463-67-7 | | | 13463-67-7 | |
| OSHA | Not applicable | | | |

NTP Not applicable



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Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Remarks

Titanium dioxide (13463-67-7) In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact

with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity No data available Persistence and degradability No data available Bioaccumulative potential No data available Mobility in soil No data available Other adverse effects Product:



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| Additional ecological infor- : mation | Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |
| | |

SECTION 13. DISPOSAL CONSIDERATIONS

_

| Disposal methods | | |
|------------------------|---|---|
| Waste from residues | : | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional lo- cal authority requirements. |
| Contaminated packaging | : | Empty containers should be taken to an approved waste han- dling site for recycling or disposal. |

SECTION 14. TRANSPORT INFORMATION

International Regulations

| IATA-DGR UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passen- ger aircraft) | : | UN 1263 Paint 3 II Flammable Liquids 364 353 |
|---|---|--|
| IMDG-Code UN number Proper shipping name Class Packing group Labels EmS Code Marine pollutant | : | UN 1263 PAINT 3 II 3 F-E, <u>S-E</u> no |
| Domestic regulation | | |
| 49 CFR UN/ID/NA number Proper shipping name Class Packing group Labels ERG Code | : | UN 1263 Paint 3 II FLAMMABLE LIQUID 128 |





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Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

| Components | CAS-No. | Component RQ (lbs) |
|---------------|----------|--------------------|
| ethyl acetate | 141-78-6 | 5000 |

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

| SARA 311/312 Hazards | : | Flammable (gases, aerosols, liquids, or solids) Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure) |
|----------------------|---|---|
| SARA 313 | : | This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. |

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



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SECTION 16. OTHER INFORMATION

Full text of other abbreviations

| OSHA P0 | : | USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values) |
|----------------|---|---|
| OSHA Z-1 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants |
| OSHA P0 / TWA | : | 8-hour time weighted average |
| OSHA Z-1 / TWA | : | 8-hour time weighted average |

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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