# Hydrotech® Splice Tape Primer







## formerly known as Splice Tape Primer

### **GENERAL DESCRIPTION**

Splice Tape Primer is a solvent-based, fast drying, VOC-compliant lap / seam primer. It improves adhesion of butyl tape to sheet membrane.

#### **BASIC USE**

Hydrotech Splice Tape Primer is designed to prepare the mating surfaces of Flex-Flash UN uncured neoprene flashing for application of Hydrotech's pressure sensitive, butyl Splice Tape when VOC regulations prohibit the use of the standard Splicing Cement contact adhesive.

#### **APPLICATION**

- The mating surfaces of the Flex-Flash UN must be clean and free of any contaminants and the polyethylene release sheet must be removed from the Flex-Flash UN.
- Thoroughly stir the Splice Tape Primer before and during use to completely disperse any settled materials.
- Apply the Splice Tape Primer with a roller or brush to the area of Flex-Flash UN membrane to be seamed on both mating surfaces of membrane at a rate of 350-400 sqft/gallon each surface. 1 gallon of Primer would be enough to treat both mating surfaces of Flex-Flash UN for approximately 6 rolls of Splice Tape (600 In.ft.).
- Allow the Splice Tape Primer to dry on both membrane surfaces so that it does not stick or string-up to a dry finger touch.
- Install the Splice Tape immediately after the Primer has dried to prevent dust contamination and promote adhesion in colder weather. Refer to Splice Tape Product Data Sheet for more complete installation information.

#### **NOTES/PRECAUTIONS**

- Splice Tape Primer should be applied at temperatures at 40°F or above. Applying Primer at temperatures below 40°F will increase drying times.
- If Splice Tape Primer is stored below 40°F, re-store the Primer to be used at room temperature (>60°F) for at least three days prior to use.
- Condensation may form on freshly applied Primer when ambient temperature is near the dew point. In such conditions, stop application, allow area to dry, and re-apply a thin coat of Primer when conditions allow.

#### **TECHNICAL DATA**

PROPERTY	RESULTS
COLOR	Colorless
FLASH POINT	<14°F (TCC)
VOC CONTENT	239 g/L
SPECIFIC GRAVITY	0.865

#### LEED INFORMATION

	Credit 4	Credit 5	
Recycled Content (% by weight)	0		
Manufacture Location		Ashland, OH	
Extraction/Harvesting Location		Ashland, OH	
VOC Content (g/L)			<240

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